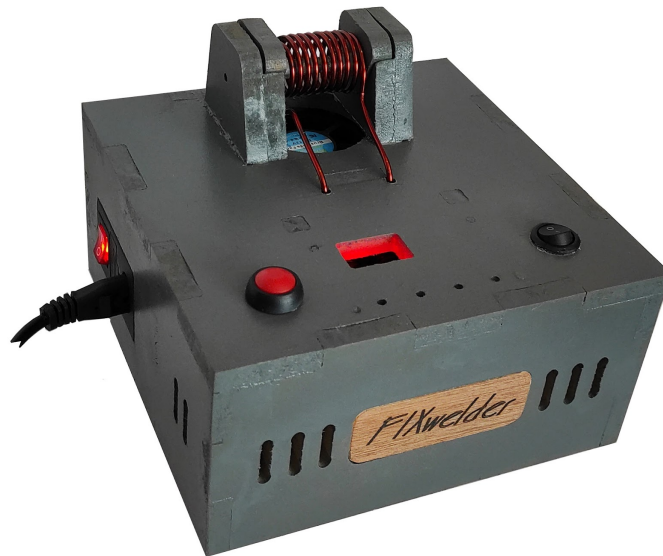


## INSTRUCTION MANUAL

(translation of the original instructions)

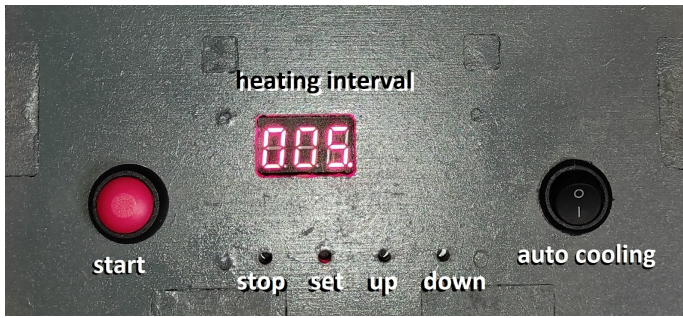


### SAFETY WARNINGS AND SAFETY INSTRUCTIONS

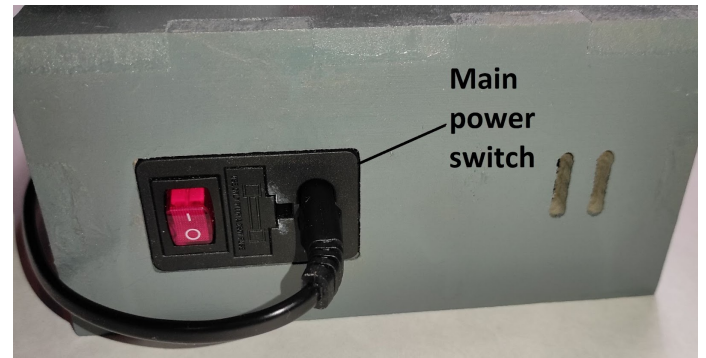
When working with the FIXwelder, follow the safety rules:

- work in a ventilated area
- install smoke and carbon monoxide sensors
- work with protective glasses, gloves and clothing
- always turn off the power supply if you need to check FIXwelder
- don't leave the working FIXwelder unattended
- learn the basics of working with the materials that you recycle
- **!!! Do not run the device for more than 20 seconds - it may catch fire. There is also a risk of fire in the Teflon tube.**

## MAIN VIEW



## REAR VIEW



## OPERATING INSTRUCTIONS

1. Turn on the device by pressing the main power switch button.
2. Select the desired heating interval, for pet plastic it is about 7-10 seconds, for ABC 3-4 seconds. **!!! Do not run the device for more than 20 seconds - it may catch fire. There is also a risk of fire in the Teflon tube.** To select the interval you need to **long press** the set button. Select the timing function P11



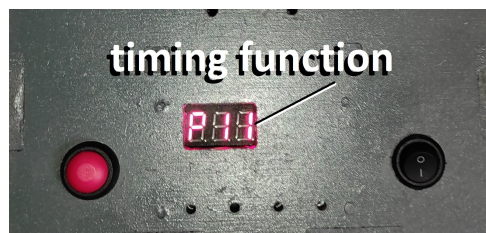
and confirm it with a long press.

Then use the up and down buttons to select the desired heating interval. Then long press the set button to confirm the choice and if the settings are changed successfully, 000 should appear. This means that the device is ready for use.



(The procedure and sequence of pressing the SET button: **long press** → P11 → **long press** and then enter the numbers with the up and down buttons and then long press again to confirm and exit.)

3. Put the filament to the left and right of the heater so that the ends are approximately in the middle (auto-cooling is on) and press the start button.
4. After the heating interval is over, move both ends of the filament to the left and right with a quick movement. After you feel that the filament has begun to beep inside the teflon tube, begin to push the solder point out.



## SPECIFICATIONS

1. Dimensions 155\*155\*110 mm
2. Maximum peak power consumption 60W